

APPLICATION
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TITLE: TUNABLE OPTICAL FILTERS HAVING ELECTRO-OPTIC WHISPERING GALLERY MODE RESONATORS

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TUNABLE OPTICAL FILTERS HAVING ELECTRO-OPTIC WHISPERING-GALLERY-MODE RESONATORS

[0001] This application claims the benefit of U.S.

5 Provisional Application No. 60/444,423 entitled "TUNABLE FILTER BASED ON WHISPERING GALLERY MODES" and filed on February 3, 2003.

[0002] This application also claims the benefit of U.S.

Patent Application No. 10/702,201 entitled "OPTICAL FILTER 10 HAVING COUPLED WHISPERING-GALLERY-MODE RESONATORS" and filed on November 4, 2003.

[0003] The entire disclosures of the above two patent applications are incorporated herein by reference as part of this application.

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Statement Regarding Federally Sponsored Research

[0004] The systems and techniques described herein were made in the performance of work under a NASA contract, and are subject to the provisions of Public Law 96-517 (35 USC 202) in which the 20 Contractor has elected to retain title.

Background

[0005] This application relates to optical filters based on optical resonators and cavities.

[0006] Optical filters have a wide range of applications. One type of commonly used optical filters is optical bandpass filters where optical spectral components within a spectral window transmit through the filter while other spectral components outside the spectral window are rejected. Optical resonators such as Fabry-Perot resonators may be used as such bandpass filters.

[0007] An optical whispering-gallery-mode ("WGM") resonator is a special optical resonator and supports a special set of resonator modes known as whispering gallery ("WG") modes. These WG modes represent optical fields confined in an interior region close to the surface of the resonator due to the total internal reflection at the boundary. Microspheres with diameters from few tens of microns to several hundreds of microns have been used to form compact optical WGM resonators. Such spherical resonators include at least a portion of the sphere that comprises the sphere's equator. The resonator dimension is generally much larger than the wavelength of light so that the optical loss due to the finite curvature of the resonators is small. As a result, a high quality factor, Q, may be achieved in such resonators. Some microspheres with sub-millimeter dimensions have been demonstrated to exhibit very high quality factors for light waves, e.g., ranging from 10^3 to 10^9 for quartz microspheres. Hence, optical energy, once coupled into a

whispering gallery mode, can circulate within the WGM resonator with a long photon life time. Such hi-Q WGM resonators may be used in many optical applications, including optical filtering.

Summary

[0008] This application describes various implementations of tunable optical filters using WGM resonators exhibiting electro-optic effects. In one implementation, an input optical signal 5 is directed into an optical resonator configured to support whispering gallery modes and comprising a portion where the whispering gallery modes are present. At least the portion of the optical resonator exhibits an electro-optical effect. Light is coupled out of the optical resonator to produce a filtered 10 optical output from the input optical signal. An electrical control signal is applied to at least the portion in the optical resonator to tune a spectral transmission peak of the optical resonator and thus to select spectral components in the input optical signal in the filtered optical output.

15 [0009] In the above implementation, a unmodulated optical beam may be split into first and second beams. The first beam is modulated as the input optical signal which carries a signal. The second beam may be directed through an optical delay path. The filtered optical output and the second beam after the 20 optical delay path are combined to produce a combined optical signal. Next, the combined optical signal is converted into an electrical signal. The signal is then extracted from the electrical signal.

[0010] One implementation of the tunable filters is also disclosed to include an optical resonator, at least one electrode, and a control unit. The optical resonator is configured to support whispering gallery modes and comprising at 5 least a portion where the whispering gallery modes are present. At least the portion of the optical resonator exhibits an electro-optical effect. The electrode is formed on the optical resonator to guide an electrical control signal into the optical resonator to spatially overlap with the whispering gallery 10 modes. The control unit is coupled to the at least one electrode to supply an electrical control signal to the one portion to tune a refractive index and thus a transmission peak of the optical resonator via the electro-optical effect.

[0011] One of the application of the above tunable filter is 15 to used it in a receiver which receives a radiation signal carrying a plurality of signal channels and extracts a selected channel from the received signal channels. This receiver may include an optical modulator to modulate an optical beam in response to the radiation signal to produce a modulated optical 20 signal carrying the signal channels. The optical filter is located to receive and filter the modulated optical signal to produce a filtered optical output that carries only the selected signal channel. An optical detector is provided to convert the filtered optical output into an electrical signal. The receiver

also includes a mixer that mixes the electrical signal with a reference signal to extract the selected signal channel.

[0012] These and other implementations are now described in greater details in the following drawings, the detailed
5 description, and the claims.

Brief Description of the Drawings

[0013] FIGS. 1, 2, 3, 4A, and 4B illustrate various exemplary resonator configurations that support whispering gallery modes and are formed of radiation-sensitive materials for spectral 5 tuning.

[0014] FIGS. 5A and 5B illustrate two evanescent coupling examples.

[0015] FIGS. 6A and 6B show one implementation of a tunable WGM resonator filter based on an electro-optic effect.

10 [0016] FIG. 7 shows another implementation of a tunable WGM resonator filter based on an electro-optic effect.

15 [0017] FIG. 8 shows a measured transmission spectrum of a filter based on the design in FIG. 7, where the maximum transmission corresponds to an attenuation of 12 dB of the input signal.

[0018] FIG. 9 illustrates a signal transmission system using a tunable WGM filter based on the design in FIG. 7.

[0019] FIG. 10 shows one implementation of a microwave or RF transmitter-receiver system based on the design in FIG. 9.

Detailed Description

[0020] A WGM resonator transmits light at a wavelength that is resonant with a WGM mode. The resonance condition of the WGM resonator, hence, produces a spectral transmission window with a 5 narrow bandwidth due to the high quality factor Q of the resonator. A WGM resonator may produce a Lorentzian-shaped filter function. The transmission peak of the WG resonator may be tuned by changing the refractive index experienced by the WG modes. Therefore, when the entire WGM resonator or at least the 10 region where WG modes are present exhibits an electro-optic effect, an electrical control signal, such as a DC voltage, may be applied to the resonator to tune the filter function. As described below, such a tunable WGM resonator filter can be designed in a compact structure to have a wide tunable spectral 15 range on the order of 10^9 Hz with a low optical loss (e.g., around 20 dB or less) and a high tuning speed at about tens of microseconds or less.

[0021] Such tunable WGM resonator filters may use WGM resonators in different resonator geometries. FIGS. 1, 2, and 3 illustrate 20 three exemplary geometries for implementing such WGM resonators.

[0022] FIG. 1 shows a spherical WGM resonator 100 which is a solid dielectric sphere. The sphere 100 has an equator in the plane 102 which is symmetric around the z axis 101. The circumference of the plane 102 is a circle and the plane 102 is

a circular cross section. A WG mode exists around the equator within the spherical exterior surface and circulates within the resonator 100. The spherical curvature of the exterior surface around the equator plane 102 provides spatial confinement along 5 both the z direction and its perpendicular direction to support the WG modes. The eccentricity of the sphere 100 generally is low.

[0023] FIG. 2 shows an exemplary spheriodal microresonator 200. This resonator 200 may be formed by revolving an ellipse (with 10 axial lengths a and b) around the symmetric axis along the short elliptical axis 101 (z). Therefore, similar to the spherical resonator in FIG. 1, the plane 102 in FIG. 2 also has a circular circumference and is a circular cross section. Different from the design in FIG. 1, the plane 102 in FIG. 2 is a circular 15 cross section of the non-spherical spheroid and around the short ellipsoid axis of the spheroid. The eccentricity of resonator 100 is $(1-b^2/a^2)^{1/2}$ and is generally high, e.g., greater than 10^{-1} . Hence, the exterior surface is the resonator 200 is not part of 20 a sphere and provides more spatial confinement on the modes along the z direction than a spherical exterior. More specifically, the geometry of the cavity in the plane in which z lies such as the zy or zx plane is elliptical. The equator plane 102 at the center of the resonator 200 is perpendicular to

the axis 101 (z) and the WG modes circulate near the circumference of the plane 102 within the resonator 200.

[0024] FIG. 3 shows another exemplary WGM resonator 300 which has a non-spherical exterior where the exterior profile is a general conic shape which can be mathematically represented by a quadratic equation of the Cartesian coordinates. Similar to the geometries in FIGS. 1 and 2, the exterior surface provides curvatures in both the direction in the plane 102 and the direction of z perpendicular to the plane 102 to confine and support the WG modes. Such a non-spherical, non-elliptical surface may be, among others, a parabola or hyperbola. Note that the plane 102 in FIG. 3 is a circular cross section and a WG mode circulates around the circle in the equator.

[0025] The above three exemplary geometries in FIGS. 1, 2, and 3 share a common geometrical feature that they are all axially or cylindrically symmetric around the axis 101 (z) around which the WG modes circulate in the plane 102. The curved exterior surface is smooth around the plane 102 and provides two-dimensional confinement around the plane 102 to support the WG modes.

[0026] Notably, the spatial extent of the WG modes in each resonator along the z direction 101 is limited above and below the plane 102 and hence it may not be necessary to have the entirety of the sphere 100, the spheroid 200, or the conical

shape 300. Instead, only a portion of the entire shape around the plane 102 that is sufficiently large to support the whispering gallery modes may be used to form the WGM resonator. For example, rings, disks and other geometries formed from a 5 proper section of a sphere may be used as a spherical WGM resonator.

[0027] FIGS. 4A and 4B show a disk-shaped WGM resonator 400 and a ring-shaped WGM resonator 420, respectively. In FIG. 4A, the solid disk 400 has a top surface 401A above the center plane 102 and a bottom surface 401B below the plane 102 with a distance H. 10 The value of the distance H is sufficiently large to support the WG modes. Beyond this sufficient distance above the center plane 102, the resonator may have sharp edges as illustrated in FIG. 3, 4A, and 4B. The exterior curved surface 402 can be 15 selected from any of the shapes shown in FIGS. 1, 2, and 3 to achieve desired WG modes and spectral properties. The ring resonator 420 in FIG. 4B may be formed by removing a center portion 410 from the solid disk 400 in FIG. 4A. Since the WG modes are present near the exterior part of the ring 420 near 20 the exterior surface 402, the thickness h of the ring may be set to be sufficiently large to support the WG modes.

[0028] An optical coupler is generally used to couple optical energy into or out of the WGM resonator by evanescent coupling. FIGS. 5A and 5B show two exemplary optical couplers engaged to a

WGM resonator. The optical coupler may be in direct contact with or separated by a gap from the exterior surface of the resonator to effectuate the desired critical coupling. FIG. 5A shows an angle-polished fiber tip as a coupler for the WGM resonator. A waveguide with an angled end facet, such as a planar waveguide or other waveguide, may also be used as the coupler. FIG. 5B shows a micro prism as a coupler for the WGM resonator. Other evanescent couplers may also be used, such as a coupler formed from a photonic bandgap material.

[0029] In WGM resonators with uniform indices, a part of the electromagnetic field of the WG modes is located at the exterior surface of the resonators. A gap between the optical coupler and the WGM resonator with a uniform index is generally needed to achieve a proper optical coupling. This gap is used to properly "unload" the WG mode. The Q-factor of a WG mode is determined by properties of the dielectric material of the WGM resonator, the shape of the resonator, the external conditions, and strength of the coupling through the coupler (e.g. prism). The highest Q-factor may be achieved when all the parameters are properly balanced to achieve a critical coupling condition. In WGM resonators with uniform indices, if the coupler such as a prism touches the exterior surface of the resonator, the coupling is strong and this loading can render the Q factor to be small. Hence, the gap between the surface and the coupler is

used to reduce the coupling and to increase the Q factor. In general, this gap is very small, e.g., less than one wavelength of the light to be coupled into a WG mode. Precise positioning devices such as piezo elements may be used to control and 5 maintain this gap at a proper value.

[0030] A tunable WGM resonator filter may be, at least in part, made of a material whose index changes in response to an applied stimulus such as a radiation field or an electric field. Such a tuning mechanism may be used to tune the transmission peak of 10 the filter and in particular to provide dynamic tuning capability in certain applications. In addition, the tuning may be used to avoid certain complications associated with a change in the shape or dimension of the resonator and may be further used to compensate for certain variations during operation of 15 the filter. For example, an electro-optic material may be used to construct the entire WGM resonator or the portion of the WGM resonator where the WG modes are present. An external electric field may be applied to change the refractive index of the resonator in tuning the resonator.

20 [0031] FIGS. 6A and 6B show an example of a tunable electro-optic WGM resonator filter 600. The electro-optic material for the entire or part of the resonator 610 may be any suitable material, including an electro-optic crystal such as Lithium Niobate and semiconductor multiple quantum well structures. One

or more electrodes 611 and 612 may be formed on the resonator 610 to apply a control electrical field in at least the region where the WG modes are present to control the index of the electro-optical material and to change the filter function of 5 the resonator. Assuming the resonator 610 has disk or ring geometry as in FIG. 4A or 4B, the electrode 611 may be formed on the top of the resonator 610 and the electrode 612 may be formed on the bottom of the resonator 610 as illustrated in the side view of the device in FIG. 6B. In one implementation, the 10 electrodes 611 and 612 may constitute an RF or microwave resonator to apply the RF or microwave signal to co-propagate along with the desired optical WG mode. For example, the electrodes 611 and 612 may be microstrip line electrodes. The electrodes 611 and 612 may also form an electrical waveguide to 15 direct the electrical control signal to propagate along the paths of the WG modes. A filter control unit 630 such as a control circuit may be used to supply the electrical control signal to the electrodes 611 and 612.

[0032] In operating the filter 600, the filter control unit 630 20 may supply a voltage as the electrical control signal to the electrodes 611 and 612. In some operations, the control voltage may be a DC voltage to bias the transmission peak of the filter 600 at a desired spectral location. The DC voltage may be adjusted by the control unit 630 to tune the spectral position

of the transmission peak when such tuning is needed. For dynamic tuning operations, the control unit 630 adjusts the control voltage in response to a control signal to, e.g., maintain the transmission peak at a desired spectral position or 5 frequency or to change the frequency of the transmission peak to a target position. In some other operations, the control unit 630 may adjust the control voltage in a time varying manner, e.g., scanning the transmission peak at a fixed or varying speed or constantly changing the transmission peak in a predetermined 10 manner.

[0033] The tunable WGM resonator filter 600 is shown to include two optical couplers 621 and 622. The coupler 621 is the input coupler which couples an input optical signal 601 into the resonator 610 for filtering. The coupler 622, generally located 15 at a location different from the input coupler 621, couples the filtered light out of the resonator 610 as the filtered output signal 602. Tapered fibers and prisms may be used to implement the couplers 621 and 622. Other implementations for the couplers may also be possible. For example, a photonic gap 20 material may be used as an optical coupler.

[0034] FIG. 7 shows another example of a tunable WGM resonator filter 700. The WGM resonator is a micro disk WGM resonator 710 fabricated from a electro-optic material wafer such as commercial lithium niobate wafers. In one example, a Z-cut

$LiNbO_3$ disk cavity with a diameter of $d = 4.8\text{ mm}$ and a thickness of $170\text{ }\mu\text{m}$ may be used. The cavity perimeter edge may be prepared in the toroidal shape with a $100\text{ }\mu\text{m}$ radius of curvature. Several nearly identical disks were fabricated and compared. The 5 repeatable value of the quality factor of the main sequence of the cavity modes is $Q = 5 \times 10^6$ (the observed maximum is $Q = 5 \times 10^7$), which corresponds to the 30 MHz bandwidth of the mode. Light is sent into and retrieved out of the cavity via coupling diamond prisms. The repeatable value of fiber-to-fiber insertion loss 10 with this technique is 20 dB (the minimum measured insertion loss is approximately 12 dB). The maximum transmission is achieved when light is resonant with the cavity modes.

[0035] The top and bottom surfaces of the disk resonator 710 are coated with conductive layers 711 and 712, respectively, for 15 receiving the external electrical control signal. A metal such as indium may be used to form the conductive coatings 711 and 712. Tuning of the filter 700 is achieved by applying a voltage to the top and bottom conductive coatings. Each conductive coating may be absent on the central part of the resonator and 20 are present at the perimeter edge of the resonator where WGMs are localized. This design of the conductive coatings can reduce the overall impedance of the electrical path and hence reduce the tuning time of the filter 700.

[0036] The maximum frequency shifts of the TE and TM modes may be respectively written as follows:

$$\Delta\nu_{TE} = \nu_0 \frac{n_e^2}{2} r_{33} E_z, \text{ and}$$

$$\Delta\nu_{TM} = \nu_0 \frac{n_0^2}{2} r_{13} E_z;$$

where $\nu_0 = 2 \times 10^{14} \text{ Hz}$ is the carrier frequency of the input optical signal and is the lasing frequency of a laser that generates the input signal, $r_{33} = 31 \text{ pm/V}$ and $r_{13} = 10 \text{ pm/V}$ are the electro-optic constants of the Z-cut LiNbO₃, $n_0 = 2.28$ and $n_e = 2.2$ are the refractive indices of LiNbO₃ along two orthogonal birefringent axes.

[0037] Notably, TE and TM modes may be selected in operating such filters according the needs of specific applications. For example, the TM modes may be used because they produce better quality factors than the TE modes in some applications where a high quality factor or a narrow filter linewidth is desirable. If the quality factor is not very important, the TE modes may be used because their electro-optic shifts are three times as much as those of TM modes for the same values of the applied voltage. The use of TE modes may also reduce the needed electrical power.

[0038] FIG. 8 shows experimentally measured electro-optic tuning of the filter spectral response and tuning of the center wavelength with the applied voltage for a LiNbO₃ WGM filter based on the design in FIG. 7. Changing the tuning voltage from 5 zero to 10V shifts the spectrum of the filter by 0.42 GHz for the TM polarization, in agreement with the theoretical value. This particular filter exhibits a linear voltage dependence in a tuning range of $\pm 150V$ and the total tuning span exceeds the free spectral range (FSR) of the WGM cavity.

10 [0039] The dependence $\Delta\nu(E_z)$ has a hysteresis feature when a large DC electric field ($E_z > 2\text{ MV/m}$) is applied to the cavity. A rapid change in the applied voltage results in an incomplete compensation of the mode shift, i.e. $\Delta\nu(E_z = 0) \neq 0$, and the resonance frequency returns to its initial position several 15 seconds after the electric field is switched off. The maximum frequency tuning of the filter in this nonlinear regime was approximately 40 GHz.

20 [0040] The insertion losses in the above exemplary filter are found to be primarily due to the inefficient coupling technique with the diamond prism configuration. In this regards, an antireflection coating may be applied to the coupling prisms to reduce such losses. Also, a special grating may be placed on a

high-index fiber as the optical coupler to significantly reduce the losses.

[0041] FIG. 9 shows a signal transmission system 900 that uses a tunable WGM filter 910 in an optical fiber line to transmit a 5 video signal. Such transmission lines might be important for the development of portable optical domain microwave navigation and communication devices that can provide significantly higher capability in applications such as NASA planetary explorations. A video signal with an approximately 20 MHz FWHM bandwidth and 10 zero carrier frequency is sent from a CCD camera 901 to a mixer 903, where it is mixed with a 10 GHz microwave carrier generated from a microwave source 905. The resulting modulated microwave signal is filtered by a filter 920 to suppress the higher harmonic signal components, and is amplified and upconverted 15 into an optical signal 932 using an optical modulator 930, such as a Mach-Zehnder electro-optic modulator.

[0042] A laser 960 is used to produce a unmodulated laser beam, e.g., at 1550 nm. An optical splitter 962 is used to split the laser beam into a first laser beam 962A and a second laser beam 20 962B. The beam 962A is sent into the optical modulator 930 and is modulated to produce the modulated signal 932. The modulated signal 932 is then sent through an optical filter transmission line having the tunable WGM filter 910. The other unmodulated beam 962B is sent through an optical delay line 940, e.g., a

fiber loop, to an optical splitter 964 which operates as a combiner to combine the unmodulated beam 962B and the filtered modulated signal 932. This combination provides a heterodyned detection mechanism and can reduce the effect of the noise in 5 the laser 960. An optical detector 950 such as a fast photodiode, is then used to receive and detect the combined signal from the optical splitter 964. If the laser 960 can produce a stabilized laser output, the optical delay line 940 and the combining beam splitter 964 may be removed from the 10 system 900. The filtered optical signal 932 produced by the filter 910 may be directly sent to the detector 950.

[0043] The photodiode output is mixed with a microwave carrier by a mixer 970 to restore the initial signal. The microwave carrier here operates as a local oscillator. In the example 15 shown in FIG. 9, this microwave carrier is split off from the microwave output from the microwave source 905. A display unit 980 such as a TV may be used to display the restored video signal.

[0044] In this example, in order to characterize the filtered 20 signal and to retrieve the encoded information, the filter output from the filter 910 is mixed with the light field 962B and measured with a photodiode 950. The filter 910 is a high-Q WGM cavity that adds a group delay to the signal. If the laser 960 used in the experiment has a large linewidth, this group

delay can result in a frequency-to-amplitude laser noise conversion, unless the scheme is balanced. To avoid this conversion, the WGM filter 910 is inserted into a Mach-Zehnder configuration with a fiber delay line L_f to compensate for the 5 group delay. The delay line length is equal to

$L_f = dn_0 F / 2n_f = 1.2 \text{ m}$, where $n_f = 1.5$ is the refractive index of the fiber material and $F = 300$ is the cavity finesse. Such a compensation may not be needed if the laser linewidth is much smaller than the width of the cavity resonance. In testing the 10 system 900, the optical characterization of the filter was achieved using a semiconductor diode laser as the laser 960 with a 30 MHz FWHM line, which is quite large. The laser power in the fiber was approximately 2.5 mW.

[0045] The basic layout in the system 900 in FIG. 9 may be used 15 to construct a microwave or RF transmitter-receiver system.

FIG. 10 illustrates one implementation 1000 having a microwave transmitter 1010 and a tunable photonic microwave filter 1030. The transmitter 1010 has a transmitter antenna to send out a microwave signal through the air. A receiver antenna 1020 receives the signal from the transmitter 1010 in the air and sends the received signal to the photonic filter 1030. As in 20 the system 900, the tunable WGM filter 910 is used to selectively transmit the modulated optical signal 932 from the

optical modulator 930. The filter 910 is tuned by the control unit 630. The microwave signal transmitted by the transmitter 1020 may include multiple channels of signals at different channel frequencies, e.g., different video signals from 5 different video sources such as different CCD cameras. If the bandwidth of each channel is equal to or less than the bandwidth of the optical filter 910 and different channels are sufficiently spaced in the modulated optical signal 932, the optical filter 910 may be tuned to select one channel in the 10 received signal to be displaced at the TV 980 while optically rejecting other channels carried by the optical signal 932. In this context, the system 1000 may be used in a broadcast system where each receiver can be operated to select any channel in the broadcast signal. A local RF or microwave generator 1040 is 15 implemented to provide the local oscillator signal to the mixer 970 in restoring the desired channel signal.

[0046] Tunable optical filters are the important elements for in various optical devices and systems. Examples of such devices and systems include reconfigurable networking wavelength 20 division multiplexing (WDM), and analog RF photonics communication links. Desirable characteristics for the filters include fast tuning speed, small size, wide tuning range, low power consumption, and low cost. Wavelength demultiplexing and

channel sections in WDM systems may require tunable narrow-band optical filters that are compatible with single mode fibers.

[0047] Fabry-Perot and fiber Fabry-Perot tunable filters are among the vast variety of tunable optical filters. Fabry-Perot 5 filters are characterized by the finesse, a useful figure of merit, which is equal to the ratio of the filter free spectral range (FSR) and the bandwidth. Finesse indicates how many channels can fit in one span of the FSR. A Fabry-Perot filter typically has a finesse of about 100, a bandwidth of about 10 125 GHz, and a tuning speed in the millisecond range. These filters also meet -20 dB channel-to-channel isolation condition for 50 GHz channel spacing.

[0048] Tunable WGM filters described in this application may be characterized by similar parameters as with Fabry-Perot filters. 15 A comparison between the present tunable WGM filters and the Fabry-Perot filters shows that the tunable WGM filters are superior to Fabry-Perot filters. For example, tunable WGM filters can be designed to operate in a wide spectral range. Using the lithium niobate as the electro-optical material, 20 tunable WGM filters may operate at wavelengths only limited by the absorption loss of lithium niobate and the operating wavelength may range from about 1.0 to 1.7 μm . Notably, this range includes the communication C band around the 1.55 μm

wavelength. The reproducible value of finesse of the filter (F) exceeds $F=300$ and may be as high as $F=1000$. The tuning speed of the tunable WGM filters may be approximately 10 ns , while the actual spectrum shifting time in some implementations is 5 determined by the filter's 30 MHz bandwidth and does not exceed $30\mu\text{s}$. At least -20 dB suppression of the channel cross-talk for a 50 MHz channel spacing has been observed.

[0049] Only a few implementations are disclosed. However, it is understood that variations and enhancements may be made.